# TECHNICAL DATA



## PAINTCO NC PRIMER 10519

# DESCRIPTION

Paintco NC Primer is a rapid drying sprayable suitable for wood and metal. The
resultant finish is sandable, hard and durable. It withstands handling in works
within a short period after application. It must be over coated with suitable finish
coating after sanding.

PHYSICAL DATA

Pigments : Rutile titanium dioxide and /or color

pigments Functional extenders.

Appearance : Matt

Colour : White & Grey and red oxide

Specific gravity : Approx. 1.30 Solids by volume : Approx. 34%

Drying times at 30oC : Dust dry : 10-15minutes

Hard dry : 60minutes

Thinner : Lacquer thinner

Theoretical coverage at

30Microns DFT : 11.3 m<sup>2</sup>/litre

Flash point : 20°C

#### APPLICATION DATA

 Paintco NC Primer may be reduced with Paintco Lacquer Thinner to about 20 sec. on Ford Cup B4 / 30oC and apply by air assisted conventional spray machine. Dry film thickness of minimum 30 microns would be adequate.

### **REMARKS:**

- We recommend that the surface should be thoroughly cleaned before application of Paintco NC Primer.
- For nonferrous metals, one coat of Paintco Etch Primer /2pack P-3255 is essential before application of Paintco NC Primer.
- The product is flammable and proper care should be taken during storage and use.
- Before applying Paintco NC Primer, trowel application of Paintco NC Putty is desirable to remove any imperfections on the surface.